

WHAT IS CLAIMED IS:

1. A circle structure of a motor grader, comprising:
a drawbar;
5 at least one guide shoe attached to said drawbar;
an integrated ring-shaped circle gear rotatably
supported by at least said one guide shoe;
a plurality of circle gear mounting bolts placed at equal
pitches on a mounting pitch circle of said circle gear; and
10 a circle which is mounted to said circle gear by said
plurality of circle gear mounting bolts and rotatable with
respect to said drawbar.
2. The circle structure of the motor grader according to
15 Claim 1, further comprising:
a spigot part at which said circle gear and said circle are
fitted to each other.